

5064729



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3953-3**Job Sheet 174159****Part No:** D3953-3**Job Qty:** 40 ea**Part Name:** Gas Spring Stud, Lid**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/12/18**Job Tracking No:****Due Date:** 4/5/18**Created By:** Michelle Gagnon-Donovan**Type:** SOLD**Description:****Note:** DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		4/5/18	0.00	0.00	Start Up Machining-2		MIP 18/04/24
100	Doosan	40 pcs		4/5/18	0.20	7.26	Doosan		MIP 18/04/24
110	QC	40 pcs		4/5/18	0.00	0.00	QC2 Machining-2		MIP 18/04/24
120	QC	40 pcs		4/5/18	0.00	0.00	QC8 Machining-2		MIP 18/04/24
130	Packaging	40 pcs		4/5/18	0.00	0.00	Packaging3-2		APR 24 2018
140	QC21-SA	40 Ea		4/5/18	0.00	0.00	QC21		APR 25 2018

Part Op
Descriptions: 100 - Turn as per folio FA852 & DWG DWG REV: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304RO.750	304 SS Roundbar .750	5 ft (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304RO.750	5	83	0

Part Specifications

Specifications could not be found.

Plex 3/12/18 11:40 AM Dart.Gagnon.Michelle

DART AEROSPACE LTD		Work Order: 174159
Description: Gas Spring Stud, Lid		Part Number: D3953-3
Inspection Dwg: D3953 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**

 ☐ **Prototype**

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.75	+/-0.030	0.750	✓		MIP-04	vern
0.56	+/-0.010	0.564	✓			
0.281	+/-0.010	0.281	✓			
1/4-28 UNF-2A	N/A	1/4-28 UNF-2A	✓			
Major Ø	Max = 0.2490 Min = 0.2425	0.244	✓			
M.O.W.	Max = 0.26687 Min = 0.26357	0.265	✓			
Ø0.098	+0.004/-0.001	0.100	✓			
Ø0.250	+/-0.010	0.244	✓			
0.170	+/-0.010	0.171	✓			
0.330	+/-0.010	0.330	✓			
0.13	+/-0.030	0.127	✓			
R0.06	+/-0.030	0.060	✓			
1.31	+/-0.030	1.308	✓			

Measured by: KJP	Audited by:	Prototype Approval:	N/A
Date: 18/04/24	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.10.22	New Issue	KJ	
B	09.12.14	Dwg Rev updated	KJ	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S064730



Part: D3953-3

Job No: 174159

Serial No/Batch: S064730

Revision:
Inspector:

Date: 04/24/18